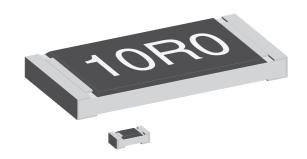
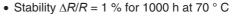


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# **Standard Thick Film Chip Resistors**



#### **FEATURES**





• 2 mm pitch packaging option for 0603 size

• Pure tin solder contacts on Ni barrier layer HALOGEN provides compatibility with lead (Pb)-free and lead FREE containing soldering processes

- Metal glaze on high quality ceramic
- AEC-Q200 qualified
- Material categorization: For definitions of compliance please see www.vishay.com/doc?99912

STANDARD	STANDARD ELECTRICAL SPECIFICATIONS									
MODEL	SIZE		RATED DISSIPATION	LIMITING ELEMENT	TEMPERATURE COEFFICIENT	TOLERANCE	RESISTANCE RANGE	SERIES		
WODEL	INCH	METRIC	$P_{70^{\circ}\text{C}}$ VOLTAGE $U_{\text{max.}}$ AC/DC		ppm/K	%	Ω			
D10/CRCW0402	0402	RR 1005M	0.063	50	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24		
			Zero-Ohm-Resistor	$R_{\text{max.}} = 20 \text{ m}\Omega$	$I_{max.}$ at 70 °C = 1.5	5 A				
D11/CRCW0603	0603	RR 1608M	0.10	75	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24		
			Zero-Ohm-Resistor	$R_{\text{max.}} = 20 \text{ m}\Omega$	$I_{max.}$ at 70 °C = 2.0	0 A				
D12/CRCW0805	0805	0805	RR 2012M	0.125	150	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24	
			Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}\Omega$ , $I_{\text{max.}}$ at 70 °C = 2.5 A							
D25/CRCW1206	1206	RR 3216M	0.25	200	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24		
			Zero-Ohm-Resistor: $R_{\text{max.}}$ = 20 m $\Omega$ , $I_{\text{max.}}$ at 70 °C = 3.5 A							
CRCW1210	1210	RR 3225M	0.5	200	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24		
			Zero-Ohm-Resistor: $R_{\text{max.}}$ = 20 m $\Omega$ , $I_{\text{max.}}$ at 70 °C = 5.0 A							
CRCW1218	1218	RR 3246M	1.0	200	± 100 ± 200	± 1 ± 5	1R0 to 2M2	E24; E96 E24		
			Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}\Omega$ , $I_{\text{max.}}$ at 70 °C = 7.0 A							
CRCW2010	2010	RR 5025M	0.75	400	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24		
			Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}\Omega$ , $I_{\text{max.}}$ at 70 °C = 6.0 A							
CRCW2512	2512	RR 6332M	1.0	500	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24		
			Zero-Ohm-Resistor	$R_{\text{max.}} = 20 \text{ m}\Omega$	$I_{\text{max.}}$ at 70 °C = 7.0	0 A				

#### Notes

- . These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.
- Marking: See data sheet "Surface Mount Resistor Marking" (document number 20020).
- Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.

Document Number: 20035

Revision: 04-Jun-12

For technical questions, contact: thickfilmchip@vishay.com

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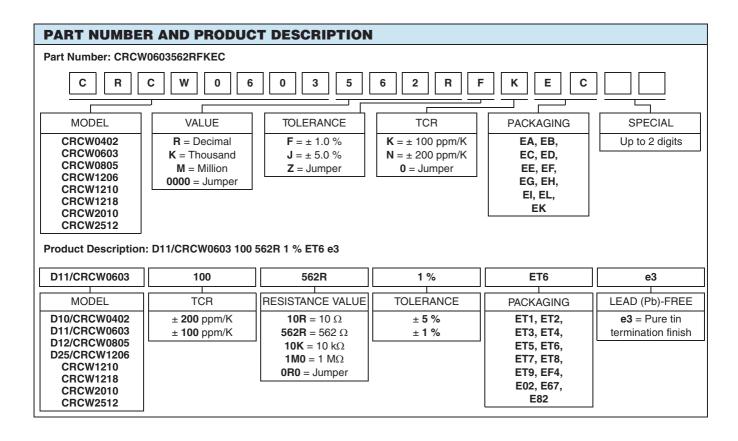
## Standard Thick Film Chip Resistors



TECHNICAL SPECIFICATIONS									
PARAMETER	UNIT	D10/ CRCW0402	D11/ CRCW0603	D12/ CRCW0805	D25/ CRCW1206	CRCW1210	CRCW1218	CRCW2010	CRCW2512
Rated dissipation $P_{70}$ <sup>(1)</sup>	W	0.063	0.1	0.125	0.25	0.5	1.0	0.75	1.0
Limiting element voltage $U_{\rm max.}$ AC/DC	٧	50	75	150	200	200	200	400	500
Insulation voltage <i>U</i> <sub>ins</sub> (1 min)	٧	> 75	> 100	> 200	> 300	> 300	> 300	> 300	> 300
Insulation resistance					> 1	10 <sup>9</sup>			
Category temperature range °C - 55 to + 155									
Failure rate	h <sup>-1</sup> < 0.1 x 10 <sup>-9</sup>								
Weight	mg	0.65	2	5.5	10	16	29.5	25.5	40.5

#### Note

<sup>(1)</sup> The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.



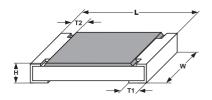
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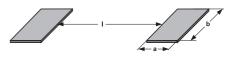


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PACKAGING								
MODEL	CODE	QUANTITY	CARRIER TAPE	WIDTH	PITCH	REEL DIAMETER		
CRCW0402	ED = ET7	10 000		8 mm	2 mm	180 mm/7"		
CHCW0402	EE = EF4	50 000			2 111111	330 mm/13"		
	EI = ET2	5000		8 mm		180 mm/7"		
	ED = ET3	10 000			2 mm	180 mm/7"		
	EL = ET4	20 000			2 mm	285 mm/11.25"		
CRCW0603	EE = ET8	50 000				330 mm/13"		
	EA = ET1	5000			4 mm	180 mm/7"		
	EB = ET5	10 000		8 mm		285 mm/11.25"		
	EC = ET6	20 000	Paper tape acc. to IEC 60068-3			330 mm/13"		
	EA = ET1	5000	Type I	8 mm	4 mm	180 mm/7"		
CRCW0805	EB = ET5	10 000	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			285 mm/11.25"		
	EC = ET6	20 000				330 mm/13"		
	EA = ET1	5000				180 mm/7"		
CRCW1206	EB = ET5	10 000		8 mm	4 mm	285 mm/11.25"		
	EC = ET6	20 000				330 mm/13"		
	EA = ET1	5000				180 mm/7"		
CRCW1210	EB = ET5	10 000		8 mm	4 mm	285 mm/11.25"		
	EC = ET6	20 000				330 mm/13"		
CRCW1218	EK = ET9	4000		12 mm	4 mm	180 mm/7"		
CRCW2010	EF = E02	4000	Blister tape acc.	12 mm	4 mm	180 mm/7"		
CDCW2512	EG = E67	2000	to IEC 60068-3 Type II	12 mm	8 mm	180 mm/7"		
CRCW2512	EH = E82	4000	. 7	12 111111	4 mm	180 mm//*		

#### **DIMENSIONS**





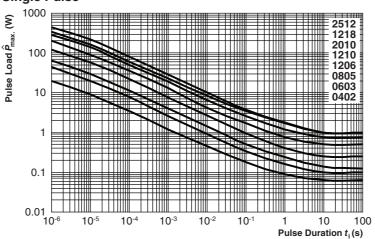
	IZE	DIMENSIONS in millimeters					SOLDER PAD DIMENSIONS in millimeters					
3							REFLOW SOLDERING			WAVE SOLDERING		
INCH	METRIC	L	W	Н	T1	T2	а	b	- 1	а	b	I
0402	1005	1.0 ± 0.05	$0.5 \pm 0.05$	$0.35 \pm 0.05$	$0.25 \pm 0.05$	$0.2 \pm 0.1$	0.4	0.6	0.5			
0603	1608	1.55 + 0.10	0.85 ± 0.1	$0.45 \pm 0.05$	$0.3 \pm 0.2$	$0.3 \pm 0.2$	0.5	0.9	1.0	0.9	0.9	1.0
0805	2012	2.0 + 0.20 - 0.10	1.25 ± 0.15	$0.45 \pm 0.05$	0.3 + 0.20	0.3 ± 0.2	0.7	1.3	1.2	0.9	1.3	1.3
1206	3216	3.2 + 0.10	1.6 ± 0.15	$0.55 \pm 0.05$	0.45 ± 0.2	$0.4 \pm 0.2$	0.9	1.7	2.0	1.1	1.7	2.3
1210	3225	$3.2 \pm 0.2$	2.5 ± 0.2	$0.55 \pm 0.05$	$0.45 \pm 0.2$	$0.4 \pm 0.2$	0.9	2.5	2.0	1.1	2.5	2.2
1218	3246	3.2 + 0.10	4.6 ± 0.15	$0.55 \pm 0.05$	$0.45 \pm 0.2$	$0.4 \pm 0.2$	1.05	4.9	1.9	1.25	4.8	1.9
2010	5025	$5.0 \pm 0.15$	2.5 ± 0.15	0.6 ± 0.1	0.6 ± 0.2	0.6 ± 0.2	1.0	2.5	3.9	1.2	2.5	3.9
2512	6332	6.3 ± 0.2	3.15 ± 0.15	0.6 ± 0.1	$0.6 \pm 0.2$	$0.6 \pm 0.2$	1.0	3.2	5.2	1.2	3.2	5.2

Document Number: 20035 Revision: 04-Jun-12 For technical questions, contact: thickfilmchip@vishay.com



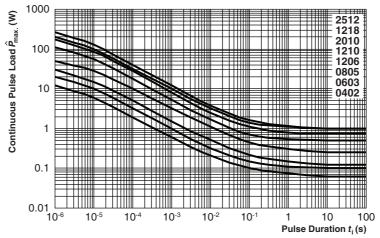
### **FUNCTIONAL PERFORMANCE**

### Single Pulse

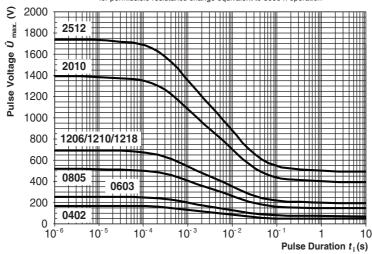


Maximum pulse load, single pulse; applicable if  $\bar{P} \longrightarrow 0$  and n < 1000 and  $\hat{U} \le \hat{U}_{max}$ , for permissible resistance change equivalent to 8000 h operation

#### **Continuous Pulse**



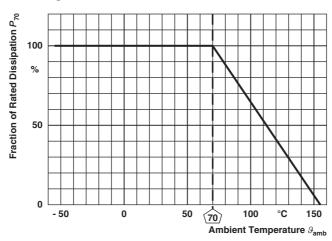
Maximum pulse load, continuous pulses; applicable if  $\bar{P} \leq P \ (\vartheta_{amb})$  and  $\hat{U} \leq \hat{U}_{max.}$  for permissible resistance change equivalent to 8000 h operation

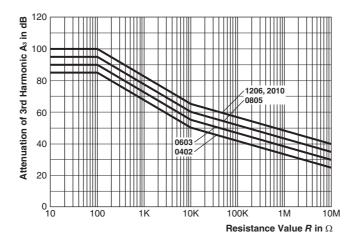


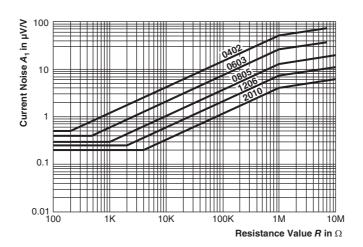
Maximum pulse voltage, single and continuous pulses; applicable if  $\hat{P} \leq \hat{P}_{\max}$ , for permissible resistance change equivalent to 8000 h operation



### **Derating**







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# Standard Thick Film Chip Resistors



TEST F	PROCED	URES AND REC	QUIREMENTS		
	IEC			REQUIRE PERMISSIBLE (	_
EN 60115-1 CLAUSE	60068-2	TEST	PROCEDURE	SIZE 0402	to 2512
	TEST METHOD	1231	FRIOCEDORE	STABILITY CLASS 1 OR BETTER	STABILITY CLASS 2 OR BETTER
			Stability for product types:		
			D/CRCW e3	1 $\Omega$ to 1	0 ΜΩ
4.5	-	Resistance	-	± 1 %	± 5 %
4.7	-	Voltage proof	$U = 1.4 \times U_{ins}$ ; 60 s	No flashover o	r breakdown
4.13	-	Short time overload	$U = 2.5 \times \sqrt{P_{70} \times R}$ $\leq 2 \times U_{\text{max}};$ duration: Acc. to style	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$
4 17 9	4.17.2 58 (Td) Solderability		Solder bath method; Sn60Pb40 non activated flux; (235 ± 5) °C (2 ± 0.2) s	Good tinning (≥ 9 no visible 6	
4.17.2			Solder bath method; Sn96.5Ag3Cu0.5 non-activated flux; $(245 \pm 5)$ °C $(3 \pm 0.3)$ s	Good tinning (≥ 95 % covered) no visible damage	
4.8.4.2	-	Temperature coefficient	(20/- 55/20) °C and (20/125/20) °C	± 100 ppm/K	± 200 ppm/K
4.32	21 (Uu <sub>3</sub> )	Shear (adhesion)	RR 1608 and smaller: 9 N RR 2012 and larger: 45 N	No visible	damage
4.33	21 (Uu <sub>1</sub> )	Substrate bending	Depth 2 mm; 3 times	No visible damage, no ope $\pm$ (0.25 % $R$	·
4.19	14 (Na)	Rapid change of temperature	30 min. at - 55 °C; 30 min. at 125 °C 5 cycles 1000 cycles	± (0.25 % R + 0.05 Ω) ± (1 % R + 0.05 Ω)	± (0.5 % R + 0.05 Ω) ± (1 % R + 0.05 Ω)
4.23	-	Climatic sequence:	-		
4.23.2	2 (Ba)	Dry heat	125 °C; 16 h		
4.23.3	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH; 24 h; 1 cycle		
4.23.4	1 (Aa)	Cold	- 55 °C; 2 h	$\pm$ (1 % $R$ + 0.05 $\Omega$ )	$\pm~(2~\%~R+0.1~\Omega)$
4.23.5	13 (M)	Low air pressure	1 kPa; (25 ± 10) °C; 1 h		
4.23.6	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH; 24 h; 5 cycles		
4.23.7	-	DC load	$U = \sqrt{P_{70} \times R}$		
4.05.4		Endurance	$U = \sqrt{P_{70} \times R} \le U_{\text{max}};$ 1.5 h on; 0.5 h off;		
4.25.1	-	at 70 °C	70 °C; 1000 h	± (1 % R + 0.05 Ω)	$\pm (2 \% R + 0.1 \Omega)$
			70 °C; 8000 h	$\pm (2 \% R + 0.1 \Omega)$	$\pm (4 \% R + 0.1 \Omega)$



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TEST PROCEDURES AND REQUIREMENTS								
	IEC			REQUIREMENTS PERMISSIBLE CHANGE (△R) SIZE 0402 to 2512				
EN 60115-1	60068-2	TEST	PROCEDURE					
CLAUSE	TEST METHOD	1231	PROCEDURE	STABILITY CLASS 1 OR BETTER	STABILITY CLASS 2 OR BETTER			
			Stability for product types:					
			D/CRCW e3	1 Ω to 1	0 ΜΩ			
4.18.2	58 (Td)	Resistance to soldering heat	Solder bath method $(260 \pm 5)$ °C; $(10 \pm 1)$ s	± (0.25 % R + 0.05 Ω)	± (0.5 % R + 0.05 Ω)			
4.35	-	Flamability, needle flame test	IEC 60695-11-5; 10 s	No burning	after 30 s			
4.24	.24 78 (Cab) Damp heat, steady state		(40 ± 2) °C; (93 ± 3) % RH; 56 days	± (1 % R +	- 0.05 Ω)			
4.25.3	-	Endurance at upper category temperature	155 °C, 1000 h	± (1 % R + 0.05 Ω)	± (2 % R + 0.1 Ω)			
4.40	4.40 - Electrostatic discharge (human body model)		IEC 61340-3-1; 3 pos. + 3 neg. discharges; ESD voltage acc. to size	± (1 % <i>R</i> + 0.05 Ω)				
4.29	45 (XA)	Component solvent resistance	Isopropyl alcohol; 50 °C; method 2	No visible	damage			
4.30	4.30 45 (XA) Solvent resistance of marking		Isopropyl alcohol; 50 °C; method 1, toothbrush	Marking no visible				
4.22	6 (Fc)	Vibration, endurance by sweeping	$f = 10 \text{ Hz to } 2000 \text{ Hz}; \\ x, y, z \le 1.5 \text{ mm}; \\ A \le 200 \text{ m/s}^2; \\ 10 \text{ sweeps per axis}$	± (0.25 % R + 0.05 Ω)	± (0.5 % R + 0.05 Ω)			
4.37	4.37 - Periodic electric overload		$U = \sqrt{15 \times P_{70} \times R}$ $\leq 2 \times U_{\text{max.}};$ 0.1 s on; 2.5 s off; 1000 cycles	± (1 % R + 0.05 Ω)				
4.27	Single pulse high 4.27 - voltage overload, 10 µs/700 µs		$\hat{U} = 10 \text{ x } \sqrt{P_{70} \text{ x } R}$ $\leq 2 \text{ x } U_{\text{max.}};$ $10 \text{ pulses}$	± (1 % R + 0.05 Ω)				

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- IEC 60068-2-x, environmental test procedures

Packaging of components is done in paper or blister tapes according to IEC 60286-3.

Revision: 04-Jun-12



## **Legal Disclaimer Notice**

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Revision: 02-Oct-12 1 Document Number: 91000