	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△						△					
△						△					

APPLICABLE STANDARD				
RATING	OPERATING TEMPERATURE RANGE	−25 °C TO +85 °C	STORAGE TEMPERATURE RANGE	−10 °C TO +60 °C
	VOLTAGE	AC 30 V, DC 42 V	———	———
	CURRENT	1 A	APPLICABLE CABLE	φ 5

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	×	×
MARKING	CONFIRMED VISUALLY.		×	×
ELECTRIC CHARACTERISTICS				
CONTACT RESISTANCE	CONTACT SHALL BE MEASURED AT DC 1 A	30 mΩ MAX.	×	×
	CONTACT SHALL BE MEASURED AT DC — A	— mΩ MAX.	—	—
INSULATION RESISTANCE	100 V DC.	1000 MΩ MIN.	×	×
VOLTAGE PROOF	300 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	×	×
MECHANICAL CHARACTERISTICS				
CONTACT INSERTION AND WITHDRAWAL FORCES	——— BY STEEL GAUGE.	INSERTION AND WITHDRAWAL FORCES: − N MIN	—	—
CONNECTOR INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.	INSERTION AND WITHDRAWAL FORCES : 35 N MAX.	×	—
MECHANICAL OPERATION	1000 TIMES INSERTIONS AND EXTRACTIONS.	CONTACT RESISTANCE: 50 mΩ MAX.	×	—
		— RESISTANCE: — mΩ MAX.	—	—
VIBRATION	FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, — m/s^2 AT 2 h, FOR 3 DIRECTIONS.	①NO ELECTRICAL DISCONTINUITY OF 10 μs. ②NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	×	—
SHOCK	490 m/s^2 DIRECTIONS OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.	①NO ELECTRICAL DISCONTINUITY OF 10 μs. ②NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	×	—
ENVIRONMENTAL CHARACTERISTICS				
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 °C, 90 TO 95 %, 96 h.	① INSULATION RESISTANCE: 5 MΩ MIN (AT HIGH HUMIDITY). ② INSULATION RESISTANCE: 50 MΩ MIN (AT DRY). ③NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	×	—
RAPID CHANGE OF TEMPERATURE	TEMPERATURE −55→R/T(1)→+85→R/T °C TIME 30→10 TO 15→30→10 TO 15 min UNDER 5 CYCLES.	① INSULATION RESISTANCE: 1000 MΩ MAX. ②NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	×	—
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	NO HEAVY CORROSIN.	×	—
DRY HEAT	EXPOSED AT + 85 °C, 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
COLD	EXPOSED AT − 55 °C, 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
RESISTANCE TO SOLDERING HEAT	SOLDER TEMPERATURE, + 380 °C, FOR SOLDERING DURATION, 3^{+1}_{0} s.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, + 350 °C FOR SOLDERING DURATION, 2 TO 3 s.	WETTING ON SOLDER SURFACE . NO SOLDER CLUSTER.	×	—

REMARKS
NOTE(1) R/T : ROOM TEMPERATURE

Unless otherwise specified, refer to JIS C 5402.

DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
H.Kawashima '05.11.5	H.Kawashima '05.11.5	J. Akiyama '05.1105	M.Sato 05.11.05	

Note QT:Qualification Test AT:Assurance Test ○:Applicable Test

HRS HIROSE ELECTRIC CO., LTD.	SPECIFICATION SHEET	PART NO. HR25−7TP−8P (72)

CODE NO. (OLD)	DRAWING NO.	CODE NO.	
CL	ELC4-047695−72	CL125−0005−9−72	1/1

TO
R

FORM No. 231-1