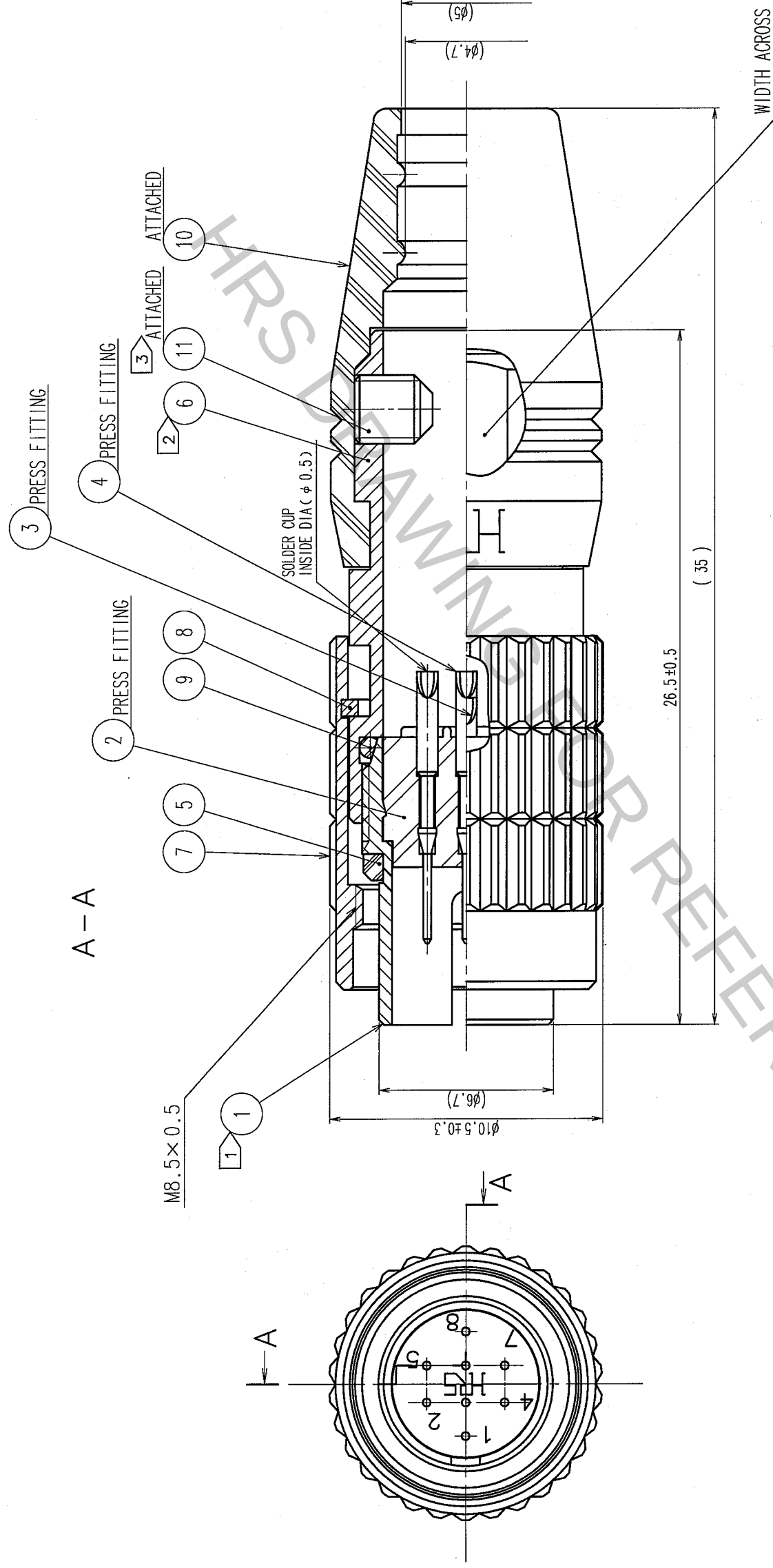


In case that the application demands a high level of reliability, such as automotive,



NOTE 1  THREAD PORTION OF REF. NO. 1 IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS. HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED.

MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.

2 THE RECOMMENDED TIGHTENING TORQUE OF REF NO. 6 TO BE 1 N · m.

3 THE TIP OF REF. NO. 11 SHALL BE FIXED TO THE CONCAVE PORTION WITH
REF. NO. 12 CLAMPED TO THE CABLE.

OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. NO. (11) IS 1.27mm.

AND THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. 11 TO BE 0.3 TO 0.4 N · m.

4 MANUAL CRIMPING TOOL OF REF.NO. (12) : HR10A-TC-02 (THE HOLE DIAMETER FOR CRIMPING : ϕ 5.3)

5 ROTATION EXAMPLES OF REF. NO. (1) AND (6) ARE SHOWN.

6 OVER PLATING : GOLD 0.2 μ m min.

UNDER PLATING : NICKEL 2 μ m min.

6	BRASS	NICKEL PLATING	12	BRASS	
5	EPDM	(BLACK)	11	STEEL	NICKEL PLATING M2.6×0.45×3
4	PHOSPHOR BRONZE		10	EPDM	(BLACK)
3	PHOSPHOR BRONZE		9	EPDM	(BLACK)
2	PPS	(BLACK) UL94V-0	8	PHOSPHOR BRONZE	NICKEL PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATING	7	BRASS	NICKEL PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
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	H. Kawashima	H. Kawashima	J. Okuyama	M. Sato
	'05-11-5	'05-11-5	'05-11-05	05-11-05

 SCALE	 DRAWING NO. EDC3-047695-72	PART NO. HR25-7TP-8P(72)

5 : 1	 HIROSE ELECTRIC CO., LTD	CODE NO. CL125-0005-9-72	1
UNITS			1